Schleuniger



Uni-A Mechanical



Uni-A Pneumatic



Uni-A FA Pneumatic



Uni-A MB Pneumatic

Innovators in Wire Processing

Uni-A Applicator
Universal Crimp Applicator

CRIMP APPLICATORS

echnical Specifications subject to change ◎ Schleuniger Group, 3608 Thun, Switzerland / UNI_A_DS_EN_A4_V5

Schleuniger

Uni-A Applicator

Concept

The Uni-A family of applicators are designed for use with side and end feed, banded terminals with either open or closed barrel construction. The innovative, uni-body design results in better tooling alignment, fewer parts, simpler adjustments, a significant reduction in weight and better price. Handling and set up has never been easier. The Uni-A is suitable for use on automatic wire processing systems as well as on bench-top presses for terminals with either metal, plastic or Mylar tape carrier strips.

Applications

Uni-A applicators are suitable for the following types of contact carrier strip positions and applications:

- Side feed: front-banded, middle-banded, rear-banded, double-banded, mylar tape (MB), end ferrules (FA)
- End feed: side-banded, longitudinal feed

Features

- Simple operation and robust design
- The forward-stroke and bellmouth adjustments can easily be made while the applicator is mounted in the press
- Less wear due to the high precision feeding system
- A mechanical terminal ejector guarantees terminals will be cleared from the tooling after the crimp
- Almost unlimited range of application
- For use in automatic CST machines, stripper-crimpers and bench crimping presses.
- For 30 mm or 40 mm strokes usable

Options

- Floating wire stop (side feed only)
- Quality control photo (micrograph)
- Chrome plated crimp dies
- 7-digit counter
- Auxiliary pneumatic feed valve
- Control sensor for pneumatic feed

Technical Specifications

Feed Type	Mechanical or pneumatic
Stroke	40 or 30 mm (1.57 or 1.18")
	(other strokes available on request)
Wire Range	0.08 – 6 mm ² (28 – 10 AWG)
Wire Crimp Height Adjustment	Max. 1 mm (0.04")
	Increment 0.02 mm (0.0008")
Insulation Crimp	Max. 2 mm (0.08")
Height Adjustment	Increment 0.1 mm (0.004")
Terminal Pitch	Min. 1 mm (0.04")
	Max. 30 mm (1.18")
	(pneumatic feed recommended for 25 mm or more)
	Pitch Continuous
Brake Pressure	Adjustable
Air Pressure	6 – 8 bar (90 – 110 psi)
Dimensions (L x W x H)	Uni-A side feed 150 x 120 x 175 mm (5.90 x 4.72 x 6.88")
	Uni-A end feed 190 x 75 x 175 mm (7.48 x 2.95 x 6.88")
	Uni-A FA / MB 190 x 120 x 175 mm (7.48 x 4.72 x 6.88")
Weight	2.7 kg / 3.5 kg (5.95 lbs. / 7.71 lbs.)
Base Type	3 point quick change system
CE-Conformity	The Uni-A fully complies with all CE and
ŕ	EMV equipment guidelines relative to mechanical and
	electrical safety and electromagnetic compatibility.
Important Note	Schleuniger recommends that wire samples be submitted in cases
·	where there is doubt as to the processing capabilities of a particular applicator.

Sales and Service by:

Schleuniger Group Thun | Switzerland www.schleuniger.com