Schleuniger



Innovators in Wire Processing

PowerStrip 9500 RX Automatic Cut & Strip Machine

Automatic Cut & Strip Machine for Micro Coaxial and Coaxial Cable

CUT & STRIP

echnical Specifications subject to change © Schleuniger Group, 3608 Thun, Switzerland / PS_9500_RX_DS_EN_A4_V4

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PowerStrip 9500 RX

Application Range / Function

The PowerStrip 9500 RX programmable cut & strip machine processes micro-coaxial and coaxial cables with center conductors as small as 36 AWG and most wire and cable types up to 6.5 mm (0.26") O.D. Due to the universal rotary incision unit and V-type cutting blades, the PowerStrip 9500 RX is able to process the entire range of cable types and diameters without any blade changes. Once the values for a particular cable and job are stored in memory, they can be retrieved in seconds. After pressing the "Start" key, the cable is centered and clamped with a forcecontrolled centering system. In a first processing step the blades execute the rotary incisions according to the programmed diameter and length position values. As soon as all the required incisions are completed, the cable is transported to the cutter head where it is cut and the various layers are stripped from both cable ends.

Processing Parameters

- Rotary speed
- Incision diameter
- Incision feed rate
- Blade incision pause
- Blade way back
- Stripping length
- Pull off length
- Pull off speed
- Discard function / Trimming function
- Multiple step / Multiple strip / Processing order

Technical Specifications

Max. Cable Outer Diameter	6.5 mm (0.26")
Min. Conductor Diameter	0.15 mm (0.006" / 36 AWG)
Diameter Increments	0.01 mm (0.001")
Cable Length	Standard mode: 52 mm (2.05") – 1000 m (39,370") Short mode < 52 mm (2.05")
Max. Stripping Length	Left side 40 mm (1.57") / Right side 999.9 mm (39.37")
Max. Pull Off Length	Left side 40 mm (1.57") / Right side 40 mm (1.57")
Length Increments	0.1 mm (0.01")
Transport Speed	Up to 1.95 m/s (6.4 ft/sec)
Production Rate	approx. 900 cables/h with a 3 step strip on both ends (depending on cable type and programming)
Interfaces	Wire markers, prefeeders, wire stackers, cable coilers, robotic interface, RS 232, CAN, parallel (Centronics) printer port
Air Pressure	5 – 7 bar (75 – 90 psi)
Power Supply	95/132 VAC, 190/264 VAC, 47/64 Hz, 600 VA
Noise Level	< 75 db (A)
Dimensions (L x W x H)	660 x 580 x 390 mm (25.9 x 22.8 x 15.3")
Weight	ca. 80 kg (154 lbs.)
CE–Conformity	The PowerStrip 9500 RX fully complies with all CE and EMC equipment guidelines relative to mechanical and electrical safety and electromagnetic compatibility.
Important Note	Schleuniger recommends that wire samples be submitted in cases where there is doubt as to the processing capabilities of a particular machine.

Sales and Service by:

Schleuniger Group Thun | Switzerland www.schleuniger.com

To Be Precise.